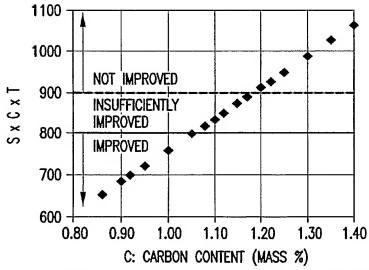


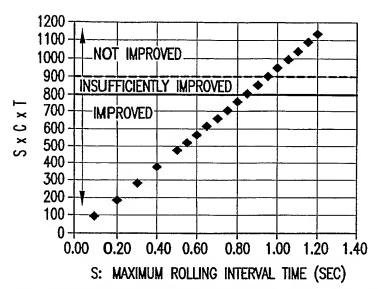
RELATIONSHIP BETWEEN (MAXIMUM SURFACE TEMPERATURE (T)) AND (MAXIMUM ROLLING INTERVAL TIME (S) \times CARBON CONTENT (C) \times MAXIMUM SURFACE TEMPERATURE OF RAIL HEAD (T))

FIG.1



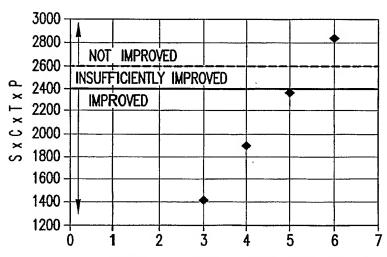
RELATIONSHIP BETWEEN (CARBON CONTENT (C)) AND (MAXIMUM ROLLING INTERVAL TIME (S) \times CARBON CONTENT (C) \times MAXIMUM SURFACE TEMPERATURE OF RAIL HEAD (T))

FIG.2



RELATIONSHIP BETWEEN (MAXIMUM ROLLING INTERVAL TIME (S)) AND (MAXIMUM ROLLING INTERVAL TIME (S) \times CARBON CONTENT (C) \times MAXIMUM SURFACE TEMPERATURE OF RAIL HEAD (T))

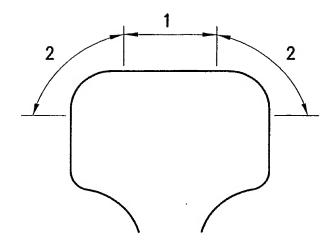
FIG.3



P: NUMBER OF PASSES IN CONTINUOUS ROLLING

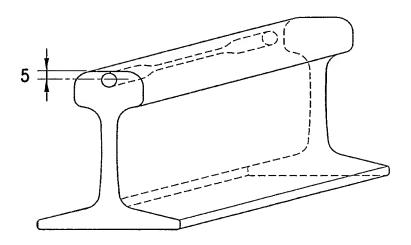
RELATIONSHIP BETWEEN (CARBON CONTENT (C)) AND (MAXIMUM ROLLING INTERVAL TIME (S) x CARBON CONTENT (C) x MAXIMUM SURFACE TEMPERATURE OF RAIL HEAD (T))

FIG.4



NAME OF PORTIONS OF RAIL

FIG.5



PORTION OF RAIL TAKEN AS SPECIMEN FOR TENSILE TEST

FIG.6

 NO. 1~4,6~15 BY THE INVENTION
INO. 5,16~26 BY THE INVENTION AND PC VALUE IS ALSO CONTROLLED
X: NO. 27~36 BY COMPARISON RELATIONSHIP BETWEEN THE CARBON CONTENT AND THE TOTAL ELONGATION VALUE OF THE RAIL <u>는</u> 왕. CARBON CONTENT (MASS %) 1.20 **1.8** 0.30 × 8.0 15.0 12.0 0.6 14.0 13.0 16.0

TOTAL ELONGATION (%)

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